






# Work Order ID 67150






Page 1

Wednesday, March 09, 2011 12:49:35 PM


Item ID: D206-642-312 Accept  Setup Start   
 Revision ID:  
 Item Name: Skidtube RH Stop   
 Start Date: 3/9/2011 Start Qty: 1.00  Cust Item ID:  
 Required Date: 3/18/2011 Req'd Qty: 1.00  Customer:

## Reference:


Approvals: Process Plan:  Date: 11-03-9 Tooling: Date: Run Start   
 QC: Date: SPC (Y/N): Date: Stop 

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|


| Draw Nbr     | Revision Nbr |
|--------------|--------------|
| IIN-D206-642 | N            |


|  |  |      |  |  |  |  |  |  |  |
|--|--|------|--|--|--|--|--|--|--|
| 100  | DOCUMENT CONTROL   | 0.00 |  |  |  |  |  |  |  |
|  |  |      |  |  |  |  |  |  |  |
| DC   | Memo   | 0.00 |  |  |  |  |  |  |  |
| Document Control   | Photocopy bluefile and create labels per PPP D206-642-312 CHG006 |      |  |  |  |  |  |  |  |

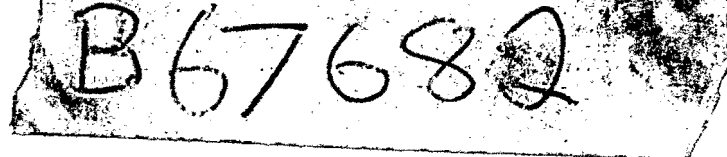
 11-4-26

|  |          |      |  |  |  |  |  |  |  |
|--|----------|------|--|--|--|--|--|--|--|
| 110  | Pick Kit | 0.00 |  |  |  |  |  |  |  |
|  |          |      |  |  |  |  |  |  |  |
| Packaging  | Memo     | 0.00 |  |  |  |  |  |  |  |
| Packaging  |          |      |  |  |  |  |  |  |  |

 11/04/27

|  |   |      |  |  |  |  |  |  |  |
|--|---|------|--|--|--|--|--|--|--|
| 120  | QC4- 100% Inspect kits for completeness | 0.00 |  |  |  |  |  |  |  |
|  |   |      |  |  |  |  |  |  |  |
| QC   | Memo                                    | 0.00 |  |  |  |  |  |  |  |
| Quality Control  |   |      |  |  |  |  |  |  |  |

 Sub 6607



| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

**Work Order ID 67150**

Page 2

Wednesday, March 09, 2011 12:49:35 PM

Item ID: D206-642-312

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH

Start Date: 3/9/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-642-312

Location:                     PPP Rev:                     

140

0.00



QC21 - Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
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| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, March 09, 2011 12:49:41 PM

Page 1

Work Order ID: 67150

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 3/9/2011

Required Date: 3/18/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: J 05.10.11 Added D3429-1 per CHG004 KJ/CP/JLM/EC  
 IPP Rev: K 07-12-04 ECN 1080p DD verified by: ec  
 IPP Rev: L 08-09-29 as per DSI9421 DD verified by: EC IPP Rev: M  
 09-03-02 as per DSI9440 rev.a verified by: EC  
 IPP Rev: N 09-03-03 as per DSI9421 rev.b verified by: EC IPP Rev: O  
 as per REV.N DD 10.04.19 verified by: EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

D206-642-341

Manufactured

No

110

Each

3.0000

1

1



Replacement Skidtube

## Location

## Loc Qty

## Loc Code

FG082

3

36550

1

44043

1

44044

1

D206-648-013

Manufactured

No

110

Each

0.0000

1

1



GHW Modification

D2932-2

Manufactured

No

110

Each

8.0000

1

1



Saddle RH Out, 206

## Location

## Loc Qty

## Loc Code

ST421

4

66381

4

ST428A

4

62080

4

67682

B67296 JB 11/04/27

62080

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

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|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, March 09, 2011 12:49:41 PM

Page 2

Work Order ID: 67150

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 3/9/2011

Required Date: 3/18/2011

Start Qty: 1.00

Required Qty: 1.00

D2933-2

Manufactured No

110 Each

3.0000



Saddle RH In, 206



1 1  
B69029

Location

Loc Qty

Loc Code

ST428

3

63585

3

Manufactured No

110 Each

2.0000

D2938-2



Saddle RH Out, 206



1 1

JB SD

Location

Loc Qty

Loc Code

ST421

2

66039

2

Manufactured No

110 Each

5.0000

D2939-2



Saddle RH In, 206



1 1

66039

B69030

B69031

JB SD

Location

Loc Qty

Loc Code

ST421

4

66385

4

ST428A

1

58268

1

Purchased No

110 Each

372.0000

AN3-41A



Bolt



8 8

JB SD 11/04/27

Location

Loc Qty

Loc Code

ST354

372

112431

1

114941

71

115936

100

116191

200

114941

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



# Picklist Print

Wednesday, March 09, 2011 12:49:41 PM

Page 3

Work Order ID: 67150

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 3/9/2011

Required Date: 3/18/2011

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110 Each

229.0000 16 16



Bushing



B66934 JB SP

## Location

## Loc Qty

## Loc Code

|       |     |  |
|-------|-----|--|
| FG    | 44  |  |
| 31985 | 44  |  |
| ST019 | 185 |  |
| 65049 | 64  |  |
| 66124 | 121 |  |

MS21042L3

Purchased No

110 Each

2,376.000 8 8



Nut



JB SP

## Location

## Loc Qty

## Loc Code

|        |      |  |
|--------|------|--|
| ST300  | 2376 |  |
| 116391 | 776  |  |
| 116540 | 800  |  |
| 116549 | 800  |  |

AN960JD10

NAS1149D0363J Purchased

No

110 Each

24.0000 8 8



Washer



116540  
m116583 JB 11/04/37 SP

## Location

## Loc Qty

## Loc Code

|        |    |  |
|--------|----|--|
| ST     | 6  |  |
| 107715 | 6  |  |
| ST335  | 18 |  |
| 105792 | 2  |  |
| 112279 | 16 |  |

Wednesday, March 09, 2011 12:49:42 PM

Shop Packet Print

Page 3

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, March 09, 2011 12:49:42 PM

Page 4

Work Order ID: 67150

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 3/9/2011

Required Date: 3/18/2011

Start Qty: 1.00

Required Qty: 1.00

AN5-10A

Purchased

No

110

Each

210.0000

4.4



Bolt

Location

Loc Qty

Loc Code

ST337

210

115589

50

115700

10

116704

50

116924

50

117010

50

AN5-11A

Purchased

No

110

Each

57.0000

4.4



Bolt

Location

Loc Qty

Loc Code

ST337

55

116419

25

116978

30

ST338

2

115422

2

AN960JD516

NAS1149D0563J

Purchased

No

110

Each

34.0000

8.8



Washer

Location

Loc Qty

Loc Code

ST

34

103694

18

107534

12

109287

4

Wednesday, March 09, 2011 12:49:42 PM

Shop Packet Print

Page 4

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, March 09, 2011 12:49:42 PM

Page 5

Work Order ID: 67150

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 3/9/2011

Required Date: 3/18/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-6A Purchased No

110 Each

1,418.000 12

12 ✓



Bolt

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST356    | 1418    |          |
| 112933   | 96      |          |
| 113149   | 17      |          |
| 115108   | 5       |          |
| 115936   | 200     |          |
| 116191   | 300     | 116191   |
| 116400   | 400     |          |
| 116924   | 400     |          |

JB

AN960JD416 NAS1149D0463J Purchased No

110 Each

30.0000 24

24 ✓



Washer

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST300    | 24      |          |
| 113288   | 24      |          |
| ST356    | 6       |          |
| 115622   | 6       |          |

m 117065

JB

MS21042L4 Purchased No

110 Each

4,376.000 12

12 ✓



Nut

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST300    | 4376    |          |
| 1123143  | 2       |          |
| 115589   | 10      |          |
| 115621   | 20      |          |
| 116188   | 2344    |          |
| 116823   | 2000    | 116823   |

JB 11/04/27

Wednesday, March 09, 2011 12:49:42 PM

Shop Packet Print

Page 5

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
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|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, March 09, 2011 12:49:42 PM

Work Order ID: 67150

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 3/9/2011

Required Date: 3/18/2011

Start Qty: 1.00

Required Qty: 1.00

D3407-043

Manufactured No

110 Each

10.0000



Tow Ring



1 1  
68339

*[Signature]*

Location

Loc Qty

Loc Code

ST420

8

66386

8

ST464

2

50387

1

64071

1

D3456-1

Manufactured No

110 Each

61.0000



Washer



1 1 ✓  
B68748

*JB SP*

Location

Loc Qty

Loc Code

ST054

61

63239

2

64282

9

66848

50

D3457-1

Manufactured No

110 Each

25.0000



Washer



2 2 ✓

*JB SP 11/04/27*

Location

Loc Qty

Loc Code

FG

10

32409

10

ST054

15

45913

1

66030

14

66030

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
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|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



# Picklist Print

Wednesday, March 09, 2011 12:49:43 PM

Page 7

Work Order ID: 67150

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 3/9/2011

Required Date: 3/18/2011

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

823.0000

1

1

✓



Nut

## Location

## Loc Qty

## Loc Code

ST301

823

114523

5

114784

2

116188

516

116549

300

116188

AN4C5A

Purchased

No

110

Each

434.0000

1

1

✓



BOLT

## Location

## Loc Qty

## Loc Code

ST346

434

112243

434

112243

AN960C416

NAS1149C0463

Purchased

No

110

Each

29.0000

1

1

✓



washer

## Location

## Loc Qty

## Loc Code

ST346

29

100993

29

m 116900 JB 11/04/27

Wednesday, March 09, 2011 12:49:43 PM

Shop Packet Print

Page 7

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Page 8

Wednesday, March 09, 2011 12:49:43 PM

Work Order ID: 67150

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

Start Date: 3/9/2011

Required Date: 3/18/2011

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Manufactured No

110 Each

35.0000

1

1



Ring



JB

Location

Loc Qty

Loc Code

ST420

23

62961

9

66387

14

ST473

12

51586

1

53446

1

65294

10

65294

D2712

Manufactured No

110 Each

568.0000

10

10



Set Screw



JB 5

Location

Loc Qty

Loc Code

FG

50

29962

50

ST012

250

66955

250

ST021

268

61331

18

65115

250

65115

D2934

Manufactured No

110 Each

21.0000

2

2



Saddle Spacer



JB 11/04/27

Location

Loc Qty

Loc Code

FG

6

31929

6

ST027

15

66043

15

66043

Wednesday, March 09, 2011 12:49:43 PM

Shop Packet Print

Page 8

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

Page 9

Wednesday, March 09, 2011 12:49:43 PM

Work Order ID: 67150



Parent Item: D206-642-312



Parent Item Name: Skidtube RH

Start Date: 3/9/2011

Required Date: 3/18/2011

Start Qty: 1.00

Required Qty: 1.00

D2935

Manufactured No

110

Each

80.0000

2

2



Saddle Spacer



*Handwritten:* JB 11/04/27

Location

Loc Qty

Loc Code

ST027

80

63558

9

66564

71

66564

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

## 4.5 206 L/L-1/L-3/L-4/407 LOW &amp; HIGH GEAR SKIDTUBES

| Item | Qty<br>-311 | Qty<br>-312 | Qty<br>-341 | Qty<br>-347 | Qty<br>-013 | Part Number          | Description   |
|------|-------------|-------------|-------------|-------------|-------------|----------------------|---|
|      | X           |             |             |             |             | D206-642-311         | SKIDTUBE INSTALLATION, LH   |
|      |             | X           |             |             |             | D206-642-312         | SKIDTUBE INSTALLATION, RH   |
|      | 1           | 1           | X           |             |             | D206-642-341         | SKIDTUBE  |
|      |             |             |             | X           |             | D206-642-347         | WEARSHOE KIT (REPLACES -343)  |
|      | 1           | 1           |             |             | X           | D206-648-013         | GROUND HANDLING KIT   |
| 1    |             |             | 1           |             |             | D2650-5              | SKIDTUBE ASSEMBLY   |
| 2A   |             |             | 14          |             |             | D2651-1              | * PLUG <sup>(1)</sup>   |
| 2B   |             |             | 14          |             |             | D2651-3              | * O-RING <sup>(1)</sup>   |
| 3    |             |             | 1           |             |             | D2646                | * AFT CAP <sup>(1)</sup>  |
| 4    |             |             | 2           |             |             | MS27039-1-08         | * SCREW <sup>(1)</sup>  |
| 5    |             |             | 2           |             |             | AN960JD10L           | * WASHER <sup>(1)</sup>   |
| 6    | 1           |             |             |             |             | D2932-1              | SADDLE, FWD OUT, LH   |
| 6    |             | 1           |             |             |             | D2932-2              | SADDLE, FWD OUT, RH   |
| 7    | 1           |             |             |             |             | D2933-1              | SADDLE, FWD IN, LH  |
| 7    |             | 1           |             |             |             | D2933-2              | SADDLE, FWD IN, RH  |
| 8    | 1           |             |             |             |             | D2938-1              | SADDLE, AFT OUT, LH   |
| 8    |             | 1           |             |             |             | D2938-2              | SADDLE, AFT OUT, RH   |
| 9    | 1           |             |             |             |             | D2939-1              | SADDLE, AFT IN, LH  |
| 9    |             | 1           |             |             |             | D2939-2              | SADDLE, AFT IN, RH  |
| 10   | 8           | 8           |             |             |             | AN3-41A              | BOLT  |
| 11   | 16          | 16          |             |             |             | D2652                | BUSHING   |
| 12A  | 8           | 8           |             |             |             | MS21042-3            | NUT (OR MS21042L3)  |
| 12B  | 8           | 8           |             |             |             | AN960JD10            | WASHER  |
| 13   | 4           | 4           |             |             |             | AN5-10A (OR AN5-11A) | * BOLT <sup>(2)</sup>   |
| 14   | 4           | 4           |             |             |             | AN5-11A (OR AN5-12A) | * BOLT <sup>(2)</sup>   |
| 15   | 8           | 8           |             |             |             | AN960JD516           | WASHER  |
| 16   | 12          | 12          |             |             |             | AN4-6A               | BOLT  |
| 17   | 24          | 24          |             |             |             | AN960JD416           | WASHER  |
| 18   | 12          | 12          |             |             |             | MS21042-4            | NUT (OR MS21042L4)  |
| 20A  |             |             | 6           | 6           |             | D3537-1              | WEARPAD (REPLACES D2648-3)  |
| 21A  |             |             | 1           | 1           |             | D3537-3              | WEARPAD (REPLACES D3429-1)  |
| 22A  |             |             | 1           | 1           |             | D3535-11             | WEARSHOE (REPLACES D2656-11)  |
| 22B  |             |             | 1           | 1           |             | D3536-11             | GASKET  |
| 23A  |             |             | 1           | 1           |             | D3535-23             | WEARSHOE (REPLACES D2656-23)  |
| 23B  |             |             | 1           | 1           |             | D3536-23             | GASKET  |
| 24A  |             |             | 1           | 1           |             | D3535-35             | WEARSHOE (REPLACES D2656-35)  |
| 24B  |             |             | 1           | 1           |             | D3536-35             | GASKET  |
| 26A  |             |             | 54          | 54          |             | MS27039C1-08         | SCREW   |
| 26B  |             |             | 54          | 54          |             | AN960C10L            | WASHER  |
| 26C  |             |             | 54          |             |             | ALS7-1032-130        | * INSERT <sup>(1)</sup><br>(or AKS4-1032-130, ALS4-1032-130, AELS-1032-130) |
| 30   | 1           | 1           |             |             |             | D3407-043            | TOW RING ASSEMBLY (REPLACES D2968-043)                                      |
| 31   | 1           | 1           |             |             |             | D3456-1              | WASHER  |
| 32   | 1           | 1           |             |             |             | D3457-1              | WASHER  |
| 33   | 1           | 1           |             |             |             | MS21043-4            | NUT   |
| 34   | 1           | 1           |             |             |             | AN4C5A               | BOLT  |
| 35   | 1           | 1           |             |             |             | AN960C416            | WASHER  |
| 36   | 1           | 1           |             |             |             | D3413-1              | RING (REPLACES D2655)   |
| 37   | 10          | 10          |             |             |             | D2712                | SET SCREW   |
| 38   | 2           | 2           |             |             |             | D2934                | SADDLE SPACER   |
| 39   | 2           | 2           |             |             |             | D2935                | SADDLE SPACER   |
| 40   |             |             |             |             | 2           | D3414-041            | GHW LUG (REPLACES D2659)  |
| 41   |             |             |             |             | 4           | AN3C37A              | BOLT  |
| 42   |             |             |             |             | 8           | D2652                | BUSHING   |
| 43   |             |             |             |             | 4           | MS21043-3            | NUT   |
| 44   |             |             |             |             | 4           | AN960C10             | WASHER  |

NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D2650-5 ASSEMBLY ABOVE<sup>(2)</sup> CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: N

Date: 09.09.09

